

PHASE OUT Specifications

Material specifications

Stainless steel:

- Stainless steel must be ISO type 1.4016 (American grade 430) or ISO type 1.4301 (American grade 304).
- Higher quality steel, such as ISO types 1.4401 or 1.4404, are not required (American grade 316).
- For plates, cups, bowls, forks, spoons and knives, 200 series stainless steel is acceptable, but not for cooking items.
- Applicable standard as per publication EN 10088-1.

Aluminium, alternative for cooking pots and frying pan:

- Aluminium type Al99.0 or above, as per ISO 209-1 standard (minimum 99% aluminium).
- Other elements as per EN 602 standard.
- Publications with applicable standards:

ISO 209-1: *Wrought aluminium and aluminium alloys – alloys - Chemical composition and forms of products - Part 1: Chemical composition..*

EN 602: *Aluminium and aluminium alloys - Wrought products - Chemical composition of semi products used for the fabrication of articles for use in contact with food.*

Specifications per item:

1 x COOKING POT, 7l (frying pan lid fits)

- Capacity: 7 litres
Material: stainless steel (or aluminium where specified in contract)
Diameter: min 27cm, max 28cm
Thickness: min 0.8mm (aluminium min 1.75mm)
Handles: 2 stainless steel handles, attached with strong rivets, bent upward to allow a hanging bar to pass through (aluminium handles for aluminium pots)
Lid: refer to frying pan
Finish: no sharp edges

1 x FRYING PAN, 2.5l, used as lid for the 7L cooking pot)

- Capacity: 2.5 litres
Material: stainless steel (or aluminium if specified in contract)
Diameter: adapted as a lid for the 7 litre cooking pot.
Handle: 1 detachable stainless steel handle (in aluminium if pan is aluminium)
Thickness: min 0.8mm (aluminium min 1.75mm)
Finish: no sharp edges

1 x COOKING POT, 5l, with lid

- Capacity: 5 litres
Material: stainless steel (or aluminium if specified in contract)

Diameter: min 22cm max: 24cm
Thickness: min 0.8mm (aluminium minimum 1.75mm)
Handles: 2 stainless steel handles, attached with strong rivets, bent upward to allow a hanging bar to pass through (aluminium handles acceptable for aluminium pot)
Lid: min 0.6mm (aluminium minimum 1mm) with handle
Finish: no sharp edges

5 x BOWL, 1l, metallic

Capacity: 1 litres
Material: stainless steel
Height: 5 to 7cm
Thickness: min 0.5mm
Finish: no sharp edges

5 x PLATE, 0.75l, metallic

Capacity: 0.75 litres
Material: stainless steel
Thickness: min 0.5mm
Diameter: 24 to 25cm
Finish: no sharp edges

5 x CUP, 0.3l, metallic

Capacity: 0.3 litres
Material: stainless steel
Thickness: min 0.5mm
Handle: securely attached with rivets or welded
Finish: no sharp edges

5 x SPOON, table, 15ml, stainless steel

Capacity 15ml
Material one-piece stainless steel, solid
Length 20cm
Thickness min 1mm
Finish no sharp edges

5 x FORK table, 20cm, stainless steel

Material: one-piece stainless steel, solid
Length: 20cm
Thickness: min 1.5mm
Finish: no sharp edges

5 x KNIFE, table, 17cm, stainless steel

Material: one-piece stainless steel, solid
Length: 17cm

Thickness: back of the blade 1mm, 1.5mm handle:

Finish: no sharp edges, rounded at the end

1 x KNIFE, kitchen, 15cm stainless steel blade

Material: stainless steel blade, wood or plastic handle

Thickness: blade base min 1.5mm

Length: blade min 15cm

Finish: no sharp edges

1 x SPOON, wooden, stirring 30cm

Material: hardwood

Thickness: 10mm diameter min for the handle and at the thickest point of the spoon end

Length: 30cm

Finish: no sharp edges

1 x SCOURING PAD

Material: stainless steel wire scouring pad

Packing and Marking

Type: 1 carton box, outer dimensions 0.3 x 0.3 x 0.25m

Material: double-corrugated, export-quality cardboard

Strength: withstands 6m-high stacking for more than 48h, and 10 handlings

Seal: tape plus 4 plastic 10mm straps

Name: KITCHEN SET, type 'A'

Content: contents listed on the outside of the box

Alternative: packed in a strong, reusable, food-safe plastic box with a cover - a plus